











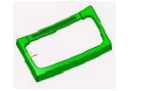






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FORD Taurus-CONSOLE-PROTOTYPE MOLDS Project list

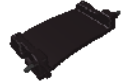
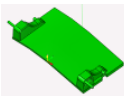


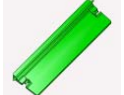

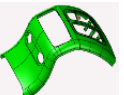
#	Part Pic.	Part Name	Cav. #	Mat' l	Part Size	Part Wt.	Press (T)	Shrink Rate	T0 Date
1		UPPER SIDE PANEL RH	1+1	TPO	872*335*107	355.925	1000T	0.008"/in	MAY-10-08
		UPPER SIDE PANEL LH		TPO	846*307*137	355.925		0.008"/in	MAY-10-08
2		MAIN BIN	1	PP	35x18x23	288.325	250T	0.016"/in	MAY-10-08
3		REAR SIDE PANEL RH+LH	1+1	PP	290x270x44	239.835	250T	0.016"/in	MAY-10-08
4		LOWER SIDE PANEL RH + LH	1+1	TPO	1200*160*80	429.18	1000T	0.008"/in	MAY-10-08
5		TOP RAILS LH+RH	1+1	PC-ABS (Painted)	635*242*86	248.35	600T	0.006"/in	MAY-12-08
6		AR SUBSTRATE (VINYL WRAPPED)	1	ABS	338x233x57	129.985	350T	0.006"/in	MAY-10-08
7		AR CLOSEOUT (VINYL WRAPPED)	1	PP (20% GF)	330*223*60	141.425	250T	0.005"/in	MAY-10-08
8		CENTER FINISH PANEL W / SYNC BADGE PAINTED	1	PC-ABS (Painted)	118x187.5x35	74.475	120T	0.006"/in	MAY-10-08
		CENTER FINISH PANEL NO SYNC BADGE PAINTED	1	PC-ABS (Painted)		74.475	120T	0.006"/in	MAY-10-08
9		FRONT CUPHOLDER (W/ AMBIENT LIGHT)	1	PP (20% Long Fiber GF)	342.8x228x184	142.27	200T	0.005"/in	MAY-13-08
		FRONT CUPHOLDER (WO/ AMBIENT LIGHT)		PP (20% Long Fiber GF)		142.27	200T	0.005"/in	
10		SHIFTER BEZEL PAINTED	1	PC-ABS (Painted)	167x95.5x61.9	35.67	80T	0.006"/in	MAY-10-08
11		REAR CUPHOLDER (W/ AMBIENT LIGHT)	1	PP (20% Long Fiber GF)	36.5x209.5x121	154.7175	468T	0.005"/in	MAY-10-08
		REAR CUPHOLDER (WO/ AMBIENT LIGHT)		PP (20% Long Fiber GF)		154.425	468T	0.005"/in	MAY-10-08

12		FRONT CUPHOLDER DOOR UPPER PAINTED	1	PC-ABS (Painted)	16.5x9.5x1.5	66.35	150T	0.006"/in	MAY-10-08
13		REAR CUPHOLDER DOOR UPPER PAINTED	1	PC-ABS (Painted)	19.7x6.2x1.2	41.845	150	0.006"/in	MAY-10-08
		FRONT BIN DOOR UPPER PAINTED		PC-ABS (Painted)	18.8x11x1.1	54	150	0.006"/in	MAY-10-08
14		PRNDL CLEAR PC WITH LASER ETCHING	1	PC (Clear)	114.4x18.8x34	20.33	80T	0.006"/in	MAY-10-08
15		LATCH FACE	1	ABS (Plateable)	95.9x15.4x28.9	28.858	150T	0.006"/in	MAY-10-08
16		LATCH SUBSTRATE	1+1+1 +1+1	POM	8.8x6x5.5	27.2655	250T	0.017"/in	MAY-10-08
		DOOR ARM A/B LH/RH COMMON FOR FRONT&REAR		POM	70.3x51.2x20.6	23.45	250T	0.017"/in	MAY-10-08
		DOOR ARM C LH+RH		POM		21.89	250T	0.017"/in	MAY-10-08
17		PUSH START BRACKET	1+1+1 +2	ABS, General Purpose	54.1x52.5x42.3	19.03	250T	0.006"/in	MAY-10-08
		DECK LID SWITCH BRACKET		ABS, General Purpose	64.5x56.1x46.5	21.11		0.006"/in	MAY-10-08
		GROMMET		Rubber	64x56.5x52.4	21.63		0.014"/in	MAY-10-08
		END CAP SWITCH BEZEL		PP	16xφ6.6	45.3875		0.016"/in	MAY-10-08
18		COMMON BUSHING FOR BIN DOOR ARMS		Nylon 6 + 30% Glass Fiber	168x92.6x50	15.91	120T	0.003"/in	MAY-10-08
19		LATCH BEZEL	1	PP (20% Long Fiber GF)	114x47x62.8	30.99	150T	0.005"/in	MAY-10-08



















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







FORD Taurus-CONSOLE-PROTOTYPE MOLDS Project list















20		FRONT CUPHOLDER DOOR LOWER (INNER)	1+1	PP (30% Glass Filled)	16.6x11x2.5	50.7825	250T	0.003"/in	MAY-10-08
21		REARCUPHOLDER DOOR LOWER (INNER)		PP (30% Glass Filled)	18.8x12x2.5	57.575	250T	0.003"/in	MAY-10-08
22		FRONT MEDIA BIN (APO ONLY)	1	PP (20% Long Fiber GF)	270x136.5x85.6	171	218T	0.005"/in	MAY-10-08
		FRONT MEDIA BIN (APO & 1 SWITCH) (APO & 3 SWITCH) 2 interchangeable inserts		PP (20% Long Fiber GF)			218T	0.005"/in	MAY-10-08
23		FRONT MEDIA BIN DOOR LOWER	1	PP (30% Glass Filled)	22x6.3x2.5	37.6525	150T	0.003"/in	MAY-10-08
24		END CAP TOOL # 1 NO SWITCHES W AL HOLES	1	PP	313x228x140	165.085	380T	0.016"/in	MAY-10-08
		END CAP TOOL # 2 SWITCHES W AL HOLES		PP	313x228x140	148.64	380T	0.016"/in	MAY-10-08

FORD Taurus -IP-TRIM-PROTOTYPE MOLDS Project list

#	Part Pic.	Part Name	Cav. #	Runner System	Mat'l	Press (T)	Shrink Rate	Part Wt. (g)	TO Date	IMG Mold#
1		Center Finish Panel - CID(painted)	1	COLD	PC/ABS	260T	0.006	238	2008-11-8	M080157-E
2		Center Finish Panel - CID - Brow	1+1	COLD	PC/ABS	120	0.006	20.3	2008-11-4	M080158
		D70 - CTR Can Snap Cover			TPO		0.008	60		
3		Steering Column Cover (SCC) - (Outer)	1	COLD	TPO	260	0.008	547	2008-11-6	M080159
4		D70 - Inner panel	1	COLD	PC/ABS	260	0.006	250	200-11-10	M080161
5		D70- Chrome ring	1	COLD	PC/ABS	160	0.006	55	2008-11-3	M080162
6		D70 - Cans (LH+CTR+RH)	1+1+1	COLD	TPO	160	0.008	165	2008-11-4	M080163
7		D70- Gap Hider	1+1	COLD	TPE	90	0.015	38.5	2008-11-5	M080165
		D70 - Gap Hider Retainer			PC/ABS		0.006	9.2		
8		Defroster Grille	1+1	COLD	PC/ABS	160	0.006	198	2008-11-3	M080166
								200		
9		Sniffer Grille	1	COLD	PC/ABS	130	0.006	85	2008-11-7	M080167
10		DIMMER BEZEL W/A DJ PEDAL	1+1	COLD	PC/ABS	120	0.006	165	2008-11-10	M080168
		DIMMER BEZEL W/O ADJ PEDAL (INSERT)								
11		PASSENGER FINISH PANEL SUBSTRATE (ALUMINUM WRAP)&PASSENGER FINISH PANEL (PAINTED)	1+1	COLD	PC/ABS 10% GF	160	0.005	427	2008-11-6	M080169-E
					PC/ABS		0.006			

FORD Taurus -IP-TRIM-PROTOTYPE MOLDS Project list

#	Part Pic.	Part Name	Cav. #	Runner System	Mat' l	Press (T)	Shrink Rate	Part Wt. (g)	T0 Date	IMG Mold#
12		HUSH PANEL W/A AMBIENT LIGHT	1 (Inter change insert)	COLD	PP	160	0.016	944	2008-11-5	M080170
		HUSH PANEL W/O AMBIENT LIGHT (INSERT)								
13		HEADLAMP SWITCH BEZEL	1	COLD	TPO	60	0.008	20.46	2008-11-5	M080171
14		SPEAKER GRILLE	1	COLD	PC/ABS	200	0.006	135	2008-11-10	M080172
15		D70 DECORATIVE PANEL (ALUMINUM WRAP)	1 (Inter change insert)	COLD	PC/ABS 10% GF	160	0.005	98	2008-11-6	M080173
		D-70 Decorative Panel (PAINTED),			PC/ABS		0.006	98		
16		END CAPS LH & RH	1+1	COLD	TPO	250	0.008	310	2008-11-6	M080174
										

#	Part Pic.	Part Name	Cav. #	Runner System	Gate	Mat' l	Press (T)	Shrink Rate	IMG Mold#
1		IB Bezel, LH+RH	1+1	COLD	Tunnel	PC ABS Cycloy XCY620 WSS-M4D585-B	180T	0.006	M080200
2		IB Housing, LH+RH	1+1	COLD	Tunnel	PC ABS Cycloy XCY620 WSS-M4D585-B	180T	0.006	M080201
3		IB Front Louvers LH+RH	1+1	COLD	Tunnel	Nylon 6+33%GF Ultradid 8233GHS WSK-M4D664-A2	80T	0.003	M080202
4		IB Rear Vanes LH+RH	1+1	COLD	Edge gate, Vanes to remain on sub-runner	PP +20% Talc filled RheTech HP532-01 WSS-M4D729-A3	80T	0.012	M080203
5		IB Rear Link, Front link, Top strip, Bottom strip (RH)	1+1+1+1	COLD	Edge gate	Acetal Ultraform N2320-003 WSK-M4D635-A2	80T	0.017	M080204
		IB Rear Link, Front link, Top strip, Bottom strip (LH)	1+1+1+1		Edge gate	Acetal Ultraform N2320-003 WSK-M4D635-A2		0.017	
		IB Knob, LH+RH	1+1		Tunnel	Acetal Celcon UV140LG WSK-M4D840-A4		0.017	
6		IB Demister LH + RH	1+1	COLD	Tunnel	PP Hostacom TYC727N WSS-M4D550-A10	80T	0.008	M080212
7		IB/OB Knob Insert (Common)	1	COLD	Edge gate	Platable ABS Cycolac MG37EP WSK-M4D836-A	80T	0.006	M080205
		IB Chrome Bezel, LH+RH	1+1		Tunnel	Platable ABS Cycolac MG37EP WSK-M4D836-A		0.006	
8		OB Bezel, LH+RH	1+1	COLD		PC ABS Cycloy XCY620 WSS-M4D585-B	80T	0.006	M080206
9		OB Housing, LH+RH	1+1	COLD		PC ABS Cycloy XCY620 WSS-M4D585-B	180T	0.006	M080207
10		OB Front Louver, LH+RH	1+1	COLD		Nylon 6+33%GF Ultradid 8233GHS WSK-M4D664-A2	120T	0.003	M080208
11		OB Rear Vane LH+RH	1+1	COLD		PP +20% Talc filled RheTech HP532-01 WSS-M4D729-A3	120T	0.012	M080209

12		OB Rear Link, Front link, Top strip, Bottom strip (RH)	1+1+1+1	COLD	Edge gate	Acetal Ultraform N2320-003 WSK-M4D635-A2	80T	0.017	M080210
		OB Rear Link, Front link, Top strip, Bottom strip (LH)	1+1+1+1		Edge gate	Acetal Ultraform N2320-003 WSK-M4D635-A2		0.017	
		OB Knob LH+RH	1+1		Tunnel	Acetal Celcon UV140LG WSK-M4D840-A4		0.017	
13		OB Chrome Bezel LH+RH	1+1	COLD	Tunnel	Platable ABS Cycolac MG37EP WSK-M4D836-A	80T	0.006	M080211
14		HOUSING	1	COLD	DROP DIRECT INTO PART	PP (20% Long Fibre GF)	180T	0.005	M080213
15		FRONT LOUVERS RH + LH	1+1	COLD	Edge gate	Nylon 6 + 30% Glass Fibre	130T	0.003	M080214
16		REAR VANES RH+LH	1+1	COLD	Edge gate	ABS	130T	0.006	M080215
17		LINKS FRONT LH+RH LINKS REAR LH+RH	1+1+1+1	COLD	Edge gate	POM	80T	0.017	M080216
		STRIPS	1		Tunnel	POM			
		KNOBS RH + LH	1+1		Tunnel	POM			