



i-tooling Co., Ltd

2008 Lincoln MKS Console PROJECT LIST









#	Part Pic.	Part Name	Cav. #	Mat'l	Runner System	Shrink Rate	Press (T)	IMG MOLD#
1		REAR CAP HIDER FLANGE - LH	1+1	PP, Exxon 8114E1	Cold Runner	1.017	80T	M060062
		REAR CAP HIDER FLANGE - RH						
2		TOP FINISH PANEL -SST-V6	1	PC/ABS	Cold Runner	1.006	120T	M060071
3		SMALL STORAGE BIN W/ SUN SHADE SWITCH	1	ABS	Hot Drop	1.006	120T	M060079
4		SMALL STORAGE BIN W/O SUN SHADE SWITCH	1	ABS	Hot Drop	1.006	120T	M060080
5		CONSOLE MAIN BIN	1	ABS, CYCOLAC BDT 6500	HOT DROP	1.006	280T	M060063
6		BIN CLOSE-OUT	1	ABS, CYCOLAC BDT 6500	COLD SPRUE	1.006	180T	M060081
7		ARMREST SUBSTRATE UPPER-LH	1+1	PC/ABS	COLD SPRUE	1.006	220T	M060064
		ARMREST SUBSTRATE UPPER-RH		SAME AS ABOVE	SEE ABOVE	SEE ABOVE		
8		ARMREST SUBSTRATE LOWER-LH	1+1	PC/ABS	COLD SPRUE	1.006	220T	M060065
		ARMREST SUBSTRATE LOWER-RH						
9		ARMREST CLOSEOUT -LH	1+1	PC/ABS	COLD SPRUE	1.006	220T	M060066
		ARMRSET CLOSEOUT -RH						
10		ARMREST SLIDER LOWER	1+1	POM	COLD SPRUE	1.019	80T	M060072
11		ARMREST TRACK SLIDER TOP	2+2	POM	COLD SPRUE	1.019	80T	M060073
12		ARMREST TRACK SLIDER SIDE	2+2	SAME AS ABOVE	SEE ABOVE	1.019	80T	M060074



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13		LID SUBSTRATE-T SHAPE	1	PC/ABS	SINGLE DROP OFFSET MANIFOLD	1.006	180T	M060082
14		ARMREST LATCH	2	POM, ACETAL ULTRAFORM N2320-003 BLK 128	COLD SPRUE	1.019	80T	M060127
15		LID CLOSEOUT-T SHAPE	1	ABS	SINGLE DROP OFFSET MANIFOLD	1.006	180T	M060083
16		HINGE CLOSEOUT	2	ABS, CYCOLAC BDT 6500	COLD SPRUE	1.006	120T	M060084
17		REAR CAP BEZEL (with Heated Seat Switches)	1	PC/ABS GE - CYCOLOY MC8002-100B, 701B	HOT DROP	1.006	280T	M060067
		REAR CAP BEZEL (without Heated Seat Switches)	1	PC/ABS GE - CYCOLOY MC8002-100B, 701B	HOT DROP	1.006	280T	M060068
18		POWER POINT DOOR	1+1	ABS, CYCOLAC BDT 6500	COLD SPRUE	1.006	80T	M060085
		POWER POINT DOOR BEZEL		ABS, CYCOLAC BDT 6500				
19		PANEL-CONSOLE UPPER SIDE-RH	1	PC/ABS GE - CYCOLOY MC8002-100B, 701B	3-DROP OFFSET MANIFOLD	1.006	880T	M060095
20		PANEL-CONSOLE UPPER SIDE-LH	1	PC/ABS GE - CYCOLOY MC8002-100B, 701B	SEE ABOVE	1.006	800T	M060096
21		PANEL- CONSOLE SIDE LOWER-RH	1	ABS, CYCOLAC BDT 6500	3-DROP OFFSET MANIFOLD	1.006	1500T	M060097
22		PANEL- CONSOLE SIDE LOWER-LH	1	ABS, CYCOLAC BDT 6500	SEE ABOVE	1.006	1500T	M060098
23		FOOT VENT -HOUSING -RH	1+1	ABS, CYCOLAC BDT 6500	COLD SPRUE	1.006	80T	M060086
		FOOT VENT -HOUSING -LH		ABS, CYCOLAC BDT 6500	SEE ABOVE			
24		CUP HOLDER BIN	1	ABS	SINGLE DROP OFFSET MANIFOLD	1.006	180T	M060087

#	Part Pic.	Part Name	Cav. #	Mat'l	Runner System	Shrink Rate	Press (T)	IMG MOLD#
25		CUP HOLDER RAIL - RH	1+1	POM	COLD SPRUE	1.019	180T	M060069
		CUP HOLDER RAIL - LH						
26		CUP HOLDER INSERT	2	TPU	COLD SPRUE	1.014	80T	M060088
27		MGM BRACKET	1	NOVA - DYLLARK 480P16; PPE+PS - %15 GF	hot Drop	1.003	180T	M060070
28		REAR TOP FINISH PANEL	1	ABS ABS, CYCOLAC BDT 6500	COLD SPRUE	1.006	80T	M060075
29		NGN Closeout Panel	2	PC/ABS	COLD SPRUE	1.006	80T	M060126
30		USB Bezel (with and w/o hole)	1	PC/ABS GE - CYCOLOY MC8002-100B, 701B	COLD SPRUE	1.006	40T	M060077
31		Rear Center Finish Panel	2	ABS	COLD SPRUE	1.006	80T	M060130
32		TAMBOUR DOOR OVERMOLD- STORAGE BIN	1+1	TPU, BAYER - TEXIN DP7-1197	SINGLE DROP MANIFOLD FOR EACH MATERIAL	NA (SAME AS HARD SHOT)	200T	M060102
		TAMBOUR DOOR SUBSTRATE- STORAGE BIN		ABS, CYCOLAC BDT 6500		1.006		
33		TAMBOUR DOOR OVERMOLD- CUPHOLDER	2+2	TPU, BAYER - TEXIN DP7-1197	SINGLE DROP MANIFOLD FOR EACH MATERIAL	NA (SAME AS HARD SHOT)	200T	M060103
		TAMBOUR DOOR SUBSTRATE- CUPHOLDER		PC/ABS GE - CYCOLOY MC8002-100B, 701B		1.006		
34		SHIFTER CHROME RING	1	PLATEABLE ABS WSK-M4D836-A J000A60003 GE - CYCOLAC MG37-EP-GY4A087	Smooth AX	1.005		M060076
35		CHROME CHICKLET (SMALL BIN)	2	PLATEABLE ABS WSK-M4D836-A J000A60003 GE - CYCOLAC MG37-EP-GY4A087	Smooth AX	1.005	80T	M060078
		CHROME CHICKLET (C/H BIN)	2	PLATEABLE ABS WSK-M4D836-A J000A60003 GE - CYCOLAC MG37-EP-GY4A087	Smooth AX	1.005		
36		CHROME STRIP RH & LH	1+1	PLATEABLE ABS WSK-M4D836-A GE - CYCOLAC MG37-EP-GY4A087 J000A60003	Smooth AX	1.005	180T	M060099





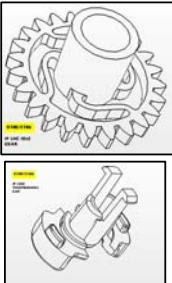
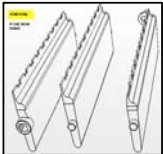
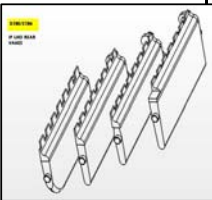



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2008 Lincoln MKS IP-TRIM PROJECT LIST

#	Part Pic.	Part Name	Cav. #	Mat' l	Shrink Rate	Press (T)	Part Wt.	T1 Date	T2 Date	IMG Mold#
1		E N D C A P S	1+1	WSS-M4D550-A10 Basell(20TL TPO)	1.008	280T	192.2	2-14-07	2-27-07	M060132
2		I N S T R U M E N T B E Z E L M O L D I N G I / P R H 8A53-5404268	1	PC-ABS GE: Cycoloy MC-8002 or XC Y620	1.006	280T	210.6	2-14-07	2-27-07	M060091
3		C L U S T E R F I N I S H P A N E L D 7 0 U p p e r 8A53-54044D70	1	PC-ABS GE: Cycoloy MC-8002 or XC Y620	1.006	180T	162.0	2-14-07	2-27-07	M060089
4		H E A D L A M P S W I T C H B E Z E L 8A53-13D168	1	PC-ABS GE: Cycoloy MC-8002	1.006	180T	91.4	2-14-07	2-27-07	M060092
5		M a n u a l I g n i t i o n B e z e l 8A53-044L54-B	2	PC-ABS GE: Cycoloy MC-8002	1.006	80T	12.6	2-14-07	2-27-07	M060093
6		N A V B E Z E L N a v S c r e e n B e z e l 8A53-5404302	1	Plateable PC/ABS GE-Cycoloy MC- 1300	1.006	360T	213.0	2-16-07	2-28-07	M060100
7		R e g i s t e r B e z e l - I / P n l A / C R H O / B 8A53-54046B30	1+1	Plateable PC/ABS GE Cycoloy MC- 1300	1.005	180T	66.1	2-16-07	2-28-07	M060120
		B e z e l - A / C R e g i s t e r L H O / B 8A53-8A53-54046B31					44.4			
8		P u s h B u t t o n I g n i t i o n B e z e l 8A53-044L54-A	2	Plateable PC/ABS GE-Cycoloy MC- 1300	1.005	80T	13.6	2-16-07	2-28-07	M060094
9		R H A C C E N T S T R I P: C h r o m e T r i m 8A53-045C28	1	Plateable PC/ABS GE-Cycoloy MC- 1300	1.005	560T	173.3	2-16-07	2-28-07	M060123
10		L H A C C E N T S T R I P: C h r o m e T r i m 8A53-045C29	1	Plateable PC/ABS GE-Cycoloy MC- 1300	1.005	80T	40.2	2-16-07	2-28-07	M060101


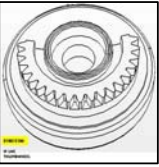

#	Part Pic.	Part Name	Cav. #	Mat' l	Shrink Rate	Press (T)	Part Wt. (g)	T0 Date	T1 Date	IMG Mold#
1		IP O/B LH + O/B RH HOUSING	1+1	PC/ABS	1.006	180T	122.8	2007-2-10	2007-2-15	M060121
2		IP CENTRE LH + CENTRE RH HOUSING	1+1	PC/ABS	1.006	180T	125.7g	2007-2-10	2007-2-15	M060122
3		IP O/B STRIP & LINKS	6+6	POM	1.018	40T	32.2g	2007-2-3	2007-2-11	M060125
4		IP CTR STRIPS & LINKS	6+6	POM	1.018	40T	29.4g	2007-2-3	2007-2-11	M060110
5		IP OB FRONT LOUVERS	1+1	Nylon 6 + 33% gf	1.006	120T	82g	2007-2-7	2007-2-13	M060111
6		IP CTR FRONT LOUVERS	1+1	Nylon 6 + 33% gf	1.006	120T	61.3g	2007-2-7	2007-2-13	M060112
7		IP OB & CTR VANE GEAR	4	POM	1.018	40T	5.3g	2007-2-4	2007-2-11	M060104
8		IP OB & CTR RETENTION CAP & IDLER GEAR	4+4	POM	1.018	40T	4.4g	2007-2-3	2007-2-11	M060114

#	Part Pic.	Part Name	Cav. #	Mat' l	Shrink Rate	Press (T)	Part Wt. (g)	T0 Date	T1 Date	IMG Mold#
9		CONSOLE HOUSING	1	PC/ABS	1.006	180T	81.5g	2007-2-5	2007-2-11	M060113
10		CONSOLE STRIPS & LINKS	6+6	POM	1.018	40T	33g	2007-2-3	2007-2-11	M060115
11		CONSOLE FRONT LOUVERS	1+1	Nylon 6 + 33% gf	1.006	120T	45.1g	2007-2-7	2007-2-11	M060116
12		CONSOLE VANE GEAR	4	POM	1.018	40T	3g	2007-2-4	2007-2-11	M060117
13		CONSOLE RETENTION CAP & IDLER GEAR	2+2	POM	1:018	40T	3.5g	2007-2-3	2007-2-11	M060118
14		IP CENTRE REAR VANES	3+3	Santoprene Overshoot with PP+20% TF Substrate	0.013" for both materials	200T	33g	2007-2-7	2007-2-9	M060105
15		IP OB REAR VANES	4+5	Santoprene Overshoot with PP+20% TF Substrate	0.013" for both materials	200T	37g	2007-2-7	2007-2-10	M060106
16		IP O/B & CTR Two shot Thumbwheel	1+1+1+1	Santoprene Overshoot with ABS HI HT Substrate	0.006" for both materials	200T	33.7g	2007-2-4	2007-2-11	M060109



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2008 Lincoln MKS OUTLET PROJECT LIST

#	Part Pic.	Part Name	Cav. #	Mat' l	Shrink Rate	Press (T)	Part Wt. (g)	T0 Date	T1 Date	IMG Mold#
17		CONSOLE REAR VANE	3+3	Santoprene Overshoot with PP+20% TF Substrate	0.013" for both materials	200T	31.5g	2007-2-3	2007-2-11	M060107
18		CONSOLE TWO SHOT THUMBWHEEL	1+1	Santoprene Overshoot with ABS HI HT Substrate	0.006" for both materials	200T	17g	2007-2-2	2007-2-11	M060108
19		CHROME KNOB INSERT LHC	1+1+1 +1	ABS	1.006	40T	2g	2007-2-2	2007-2-8	M060119
		CHROME KNOB INSERT RHC								
		CHROME KNOB INSERT OHC								
		CHROME KNOB INSERT OHC								